43.4
99.8
33.5
a
c
b
d
530
300.8
470.3
Paper size：597x690
Unit：mm
Attention
This guide may be affected by humidity and
dryness in the environment, resulting in a 2-3mm variation.
Please confirm the size before use.
15.9
565.2
e
f
476.4
60.3
g
h
597
588
670
690

Panel self-installation guide

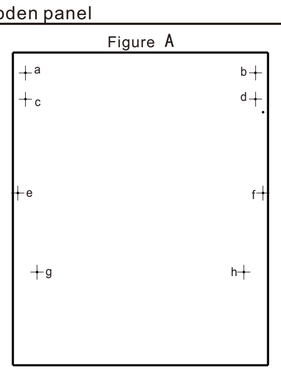
Parts list ①

Please check if the accessories inside the packaging box are complete.

Glass panel installation screw package	Small glass panel installation screws X 2 a、b	Large glass panel installation screws X 4 c、d、g、h
Wooden panel installation screw package	Small wooden panel installation screws X 2 a、b	Large glass panel installation screws X 2 c、d
		Large wooden panel installation screws X 2 g、h

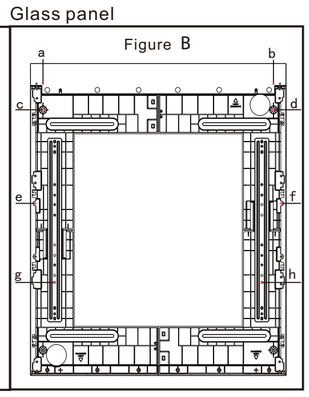
Wooden panel

Figure A



Glass panel

Figure B



1. There are 8 hole positions marked as a, b, c, d, e, f, g, and h in the diagram.
2. Install the glass panel installation screws at the corresponding hole positions, a, b, c, d, g and h.
3. Install the wooden panel installation screws at the corresponding hole positions, a, b, c, d, g and h.
4. e, f are used for installing mounting screws on the panel .
5. The screws for the wooden panel are included in the accessories of the product, and the screws for the glass panel are included in the accessories for the glass panel.
6. According to customer requirements, either a wooden or glass panel can be selected as an option.
7. In case of a wooden panel, the entire panel needs to be self-installed, quickly aligned, and pasted on the bottom of the wood panel. Marked holes should be made according to the positions indicated in the instructions to facilitate the subsequent installation of the panel and screws.

Panel self-installation guide

Explain ②

Installation steps and instructions for glass panels:

01. Before installing the glass plate into the machine, use a screwdriver to install 2 small and 4 large glass mounting screws.Tighten the installation screws to the corresponding holes a, b, c, d, g, h on the glass panel. The threaded set bolt should be level with the surface of the panel, as shown in Figure B.
02. Align the panel (side A) with the holes on the front side of the machine(side B). After tightening the screws, ensure that both sides A and B are flat.Then, press down firmly on the panel so that its top aligns with the top of the machine, The panel should be securely installed without any looseness or movement, as shown in Figure 1 and Figure 2.
03. Fully open the machine door with the panel already installed.First remove the two screws in the middle of the inner door. Then, install two mounting screws from the panel into the screw holes on the inner door and tighten them with a screwdriver.Align the inner door and secure the panel, as shown in Figure 3.

Installation steps and instructions for wooden panel:

1. Align the bottom of this installation guide with the bottom of the cabinet and lay it flat on the cabinet surface. Once the frame of the guide is aligned with the edge of the cabinet board, use tape to secure it to the cabinet.
2. According to the positioning holes a, b, c, d, e, f, g, h on the guide, it is recommended to use a 2mm drill bit to drill holes with a depth of 6mm. After drilling, clean the wood chips.
3. Before installing the panel into the machine, use a screwdriver to attach and tighten the necessary screws (2 small wooden, 2 large wooden, and 2 large glass panel installation screws) into the corresponding a, b, c, d, g, and h holes on the wooden panel. The surface should be level, as shown in Figure A.
4. For the remaining installation steps and methods, please refer to items 02 and 03 of the glass panel. Installation Steps and Instructions.

Figure1

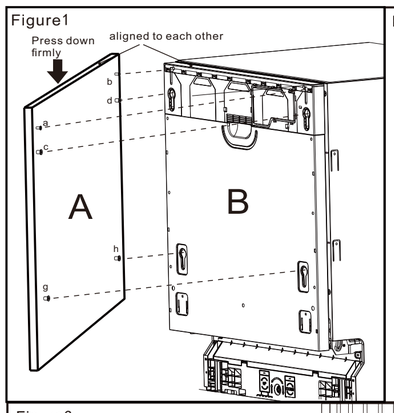


Figure2

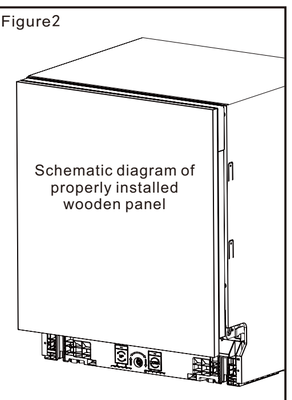
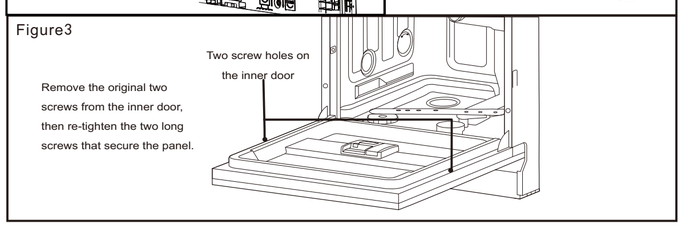


Figure3



Position 1 — Before drilling holes on the panel, align this line with the bottom of the panel. — The height of the panel is 670mm, aligned with this line, and the bottom of the panel should be 100 mm away from the ground.

Position 2 — Before drilling holes on the panel, align this line with the bottom of the panel. — The height of the panel is 690mm, aligned with this line, and the bottom of the panel should be 80 mm away from the ground.